

VEHICLE Toyota Hilux N80
PRODUCT Recovery Tow Point
PART NUMBER RPHIL15V3

TOOLS REQUIRED

Spanners : 12mm, 13mm, 14mm and 17mm
1/2 drive: ratchet, sockets; 17mm and 19mm
3/8 drive: ratchet; 12mm, 13mm and 14mm
10mm hex bit or allen key

*Read entire instructions before commencement to understand varying instructions for different bullbar applications.

1. Remove bull-bar wing under trays and centre tray.
2. Remove outer bull-bar mount plate (ARB bar only).
See figure 1
3. Place supplied crush tube into chassis rail and align with rear most hole (ARB BAR).
 - a. Use wire or rod from inside of chassis rail to hold crush tube in position
 - b. Use supplied "alignment bolt" and screw into front hole of threaded plate
This will help when aligning bolts up, see figure 2
4. Fit RPHIL15V3 into position and fit centre bolt (ARB BAR).
5. Fit the right angled black bracket to the front hole of the tow point with the elongated hole parallel with the ground. (ARB BAR)
See figure 3
6. Fit the 2 rear lower bolts threaded into the chassis. Install 100mm bolt through chassis with crush tube in rear hole.
7. Remove upper most forward facing bolt and fit supplied M10 x 40mm bolt and tighten.
 - a. This step to be followed with all bullbars
 - b. With OL & Piak bars, use supplied notched washer
See figure 10
 - c. Fit large I.D spacer washer, flat washer and nut
 - d. With all hardware fitted, tighten all hardware to recommended torque
See figure 4
8. Fit slotted angle bracket, leave loose for now (ARB BAR).



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- 9.** The under bar wings (of ARB bulbar) will need minor trimming in order to fit with RPHIL15V3.
 See figure 5 - side wings modifications
 See figure 6, 7, 8 - centre tray modification
 See figure 9 - trimming complete overview

- 10.** With all guards bolted in place, tighten the slotted angle bracket to the recovery point.

- 11.** When fitting with an Opposite Lock or PIAK bullbar, some steps will vary.
 Important: Keep outer bullbar mounting plate when fitting with OL bullbar

- 12.** Centre bolt hole through chassis is not used with OL bar.
 a. When fitting supplied bolts through chassis, ensure to use existing crush tubes

